



Dart Aerospace Ltd.
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Rush
** REPRINT **

647.1404
Job Sheet 169375



Part No: 647.1404

Job Qty: 1 ea

Part Name: Upper Cutter Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 12/8/17

Job Tracking No:

Due Date: 12/20/17

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV C IPP REV:A 16.03.28 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
					hrs	Hrs			
90	Start up Operation	1 Ea		12/19/17	0.00	0.00	Start Up Stores/Pkg-2		
110	Packaging	1 pcs		12/19/17	0.00	0.00	Packaging1-1		
120	Small Fab	1 pcs		12/20/17	0.00	0.42	Small Fab-1		
130	QC	1 pcs		12/20/17	0.00	0.00	QC5		
140	Packaging	1 pcs		12/20/17	0.00	0.00	Packaging3-1		
150	QC21-SA	1 Ea		12/20/17	0.00	0.00	QC21		

Part Op 120 - Assemble as per dwg and apply loctite 598 on all faying surfaces per note 2.

Descriptions: 140 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	646.9703 <i>5031203</i>	1	1	0	0
	647.1513 <i>5021041</i>	1	12	0	0
	MS21042L08 <i>FM138333-3</i>	3	2,069	0	0
	MS27039-08-19 <i>3006968</i>	3	1,300	0	0
	NAS1149FN832P <i>FM138336-9</i>	6	6,720	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S031607



Upper Cutter Assembly

PART NO:

647.1404

Revision:

Operation:

Change No:

Start up Operation

Mfg Date: 01/12/18

Job No: 169375

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Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: 647.1404 Revision: Upper Cutter Assembly														
150	QC21-SA	S031607	169375	1 Ea	0	S031607	CCK048		Stock	1/12/2018	Issue Container			
Operation Totals:		1		1	0									
Part Totals:		1		1	0									
Part Number: MS21042L08 Revision: Nut														
100	Receive Ea	S031512	169375	3 Ea	0		ST303		Stock	1/11/2018	Issue Container			
Operation Totals:		1		3	0									
Part Totals:		1		3	0									
Part Number: MS27039-08-19 Revision: Screw														
100	Receive Ea	S031511	169375	3 Ea	0		ST277		Stock	1/11/2018	Issue Container			
Operation Totals:		1		3	0									
Part Totals:		1		3	0									
Part Number: NAS1149FN832P Revision: Washer														
100	Receive Ea	S031510	169375	6 Ea	0	PO038585	ST263		Stock	1/11/2018	Issue Container			
Operation Totals:		1		6	0									
Part Totals:		1		6	0									
Totals:		4		13	0									